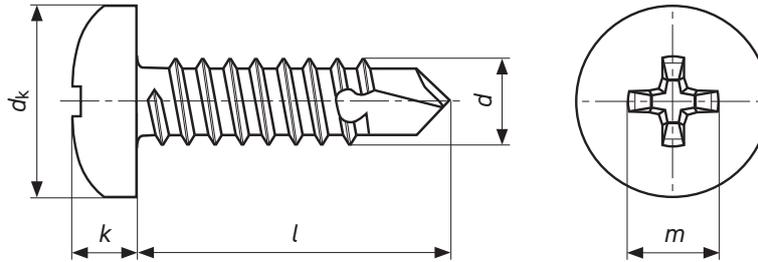


# PAN HEAD DRILLING SCREWS

ISO UNI DIN  
15481 8118 7504 N



MATERIAL	STEEL HARDENED	STAINLESS STEEL
MECHANICAL PROPERTIES	ACCORDING TO ISO 2702	ACCORDING TO ISO 3506-4
CLASS	<b>C15</b>	<b>A2</b> <b>A4</b>
TOLLERANCES	ACCORDING TO ISO 4759-1 CAT A	ACCORDING TO ISO 4759-1 CAT A
AVAILABLE TREATMENT	White zinc plated according to RoHS - Other coatings on request	

d	2,9	3,5	3,9	4,2	4,8	5,5	6,3
<i>N ISO</i>	4	6	7	8	10	12	14
<i>k max</i>	2,4	2,6	3,1	3,5	3,7	4	4,6
<i>k min</i>	2,15	2,35	2,8	3,2	3,4	3,7	4,3
<i>dk max</i>	5,6	7	7,5	8	9,5	11	12
<i>dk min</i>	5,3	6,64	7,14	7,64	9,14	10,57	11
<i>m rif</i>	3	3,9	4,2	4,4	4,9	6,4	6,9
steel thickness	1,9	2,25	2,65	3	4,4	5,25	6
 <i>N° Phillips</i>	1	2	2	2	2	3	3

 Kg

<i>l = LENGTH</i>	<i>l mm</i>	<i>l inches</i>	<i>thread</i>							
	9,5	3/8"	9,5	0,54	1,05					
13	1/2"	13	0,66	1,20	1,3	1,50	2,20			
16	5/8"	16	0,77	1,40	1,5	1,80	2,50			
19	3/4"	19	0,88	1,50	1,7	1,95	2,80	3,80	5,40	
22	7/8"	22		1,70	1,85	2,20	3,10	4,20	5,95	
25	1"	25		2,00	2,1	2,40	3,40	4,50	6,50	
32	1"1/4	32					4,10	5,50	7,80	
38	1"1/2	38					4,70	6,20	8,90	
45	1"3/4	45					5,40	7,10	10,00	
50	2"	50					5,90	7,80	11,00	
60		60					6,90		12,00	
70		70							13,3	
80		80							14,90	
90		90							16,50	
100		100							18,10	

 Weight for 1000 pcs

Available without tip and with Torx imprint.

For product weights in stainless steel A2 multiply the values by 1.01, A4 by 1.013.

The weights indicated are approximate. **Other sizes available on request.**