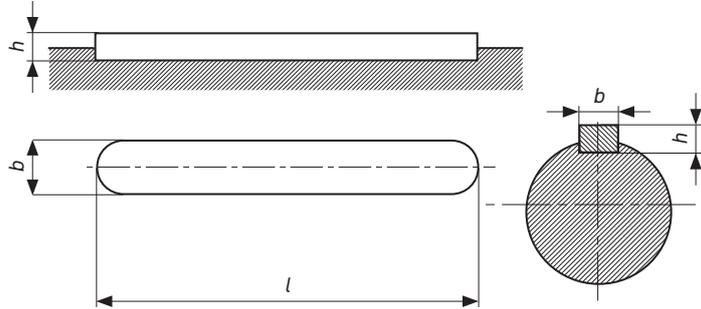


PARALLEL KEYS

ISO
-
UNI
6604/A
DIN
6885A



MATERIAL	STEEL HARDENED	STAINLESS STEEL
MECHANICAL PROPERTIES	MIN 590 N/mm ²	According to UNI 3506
CLASS	C40	A4
TOLLERANCES	h9 on square-section parallel key h9 on dimension b, h11 on dimension h on rectangular-section parallel key	h9 on square-section parallel key h9 on dimension b, h11 on dimension h on rectangular-section parallel key
AVAILABLE TREATMENT	Plain - White zinc plated according to RoHS Other coatings on request	

<i>b x h</i>	3x3	4X4	5X5	6X6	8X7	8X8	10X8	12X8	14X9	16x10	18x11	20x12	22x14	24x14
l														
8	0,530	0,902												
10	0,662	1,152												
12	0,804	1,402	2,139	3,065										
14	0,944	1,652	2,539	3,576										
15	1,070	1,825	2,720	3,901	5,979	—	8,48	10,26						
16	1,085	1,902	2,929	4,156	6,378	—	9,05	—						
18	1,225	2,152	3,319	4,726	7,175	—	10,18	—						
20	1,365	2,402	3,709	5,196	8,045	—	11,31	13,68	18,13					
22	1,505	2,652	4,109	5,856	8,915	—	—	—	22,57					
25	1,725	3,032	4,699	6,706	10,245	—	14,35	17,10	25,65					
28	1,935	3,412	5,289	7,546	11,545	—	—	—	28,73					
30	2,140	3,650	5,666	8,009	12,439	13,57	17,57	20,77	30,78	34,3	43,0			
32	2,215	3,912	6,069	8,676	13,345	—	—	—	32,83	—	—			
35	2,425	4,278	6,558	9,590	14,527	15,83	20,65	24,46	35,91	40,0	—			
36	2,495	4,412	6,849	9,836	15,045	—	—	—	36,94	—	—			
40	2,772	4,912	7,639	10,936	16,845	18,1	23,75	28,16	41,04	45,7	57,4	68,0		
45	3,118	5,542	8,619	12,336	19,045	20,36	26,95	31,96	46,17	52,2	64,5	76,5		
50		6,157	9,599	13,736	21,245	—	30,05	35,76	51,30	58,5	71,7	85,0		
55		—	10,572	15,160	23,419	24,88	33,24	39,54	56,43	64,3	78,8	96,5		
56		—	10,789	15,436	23,845	—	33,85	40,26	57,46	66,0	81,0	97,6		
60		7,388	11,559	16,538	25,661	—	36,42	43,39	61,56	70,7	86,5	103,0	130,0	144,0
65			12,522	18,048	27,800	—	—	47,23	66,69	77,7	95,6	—	—	—
70			19,436	30,045	—	—	42,65	49,48	71,82	83,7	103,0	123,9	157,6	170,0
75			20,824	32,191	—	—	45,70	53,02	76,95	—	110,6	—	—	—
80				22,212	34,445	—	48,85	56,55	82,08	95,7	118,0	142,9	181,3	195,0
90					38,845	—	55,15	63,62	92,34	108,7	134,0	161,9	206,6	225,0
100					43,161	—	61,45	70,69	102,60	121,7	149,0	179,9	230,6	248,0
110					51,793	—	—	—	112,86	133,7	165,0	198,9	254,6	274,0
120					56,502	—	73,90	84,83	123,12	144,0	178,0	215,0	276,0	300,0
125					—	—	—	—	128,25	152,7	188,0	226,9	290,5	315,0
130					61,210	—	80,06	91,89	133,38	157,0	195,0	232,0	300,0	328,0
140					65,918	—	86,22	98,96	143,64	171,7	212,0	255,9	326,6	352,0
150					70,627	—	92,37	10,60	—	182,0	224,0	269,0	345,0	380,0
160					—	—	—	—	—	194,1	243,0	292,9	376,5	405,0
180					—	—	—	—	—	—	—	330,9	423,6	480,0
200					—	—	—	—	—	—	—	368,9	472,6	510,0
220					—	—	—	—	—	—	—	405,8	—	—



l = LENGTH

Weight for 1000 pcs
VIPA

The weights indicated are approximate. **Other sizes available on request.**