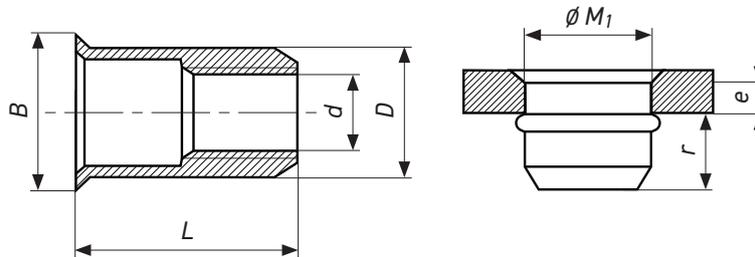


COUNTERSUNK HEAD RIVET NUTS FTS

ISO METRIC COARSE THREAD

ISO UNI DIN



MATERIAL

STEEL CB 4 FF

ALUMINIUM Al Mg 5

TOLLERANCES

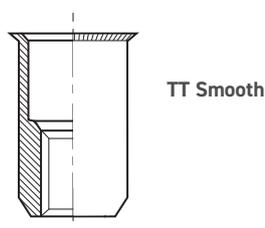
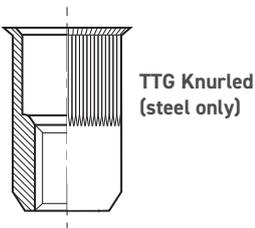
According to ISO 4159-1 CAT A

According to ISO 4159-1 CAT A

AVAILABLE TREATMENT

White zinc plated according to RoHs
Other coatings on request

d		L*	B	M ₁	D	e	s	r*	Steel	Aluminium
									Torque Nm	Torque Nm
M3	C	9,5	7,8	5	4,9	1.6 - 3.0	1,5	4,5	1	0,7
	L	10,5	7,8	5	4,9	3.0 - 4.0	1,5	4,5	1	0,7
M4	C	11	9	6	5,9	2.0 - 3.5	1,5	6,5	4	2,4
	L	13	9	6	5,9	3.5 - 5.0	1,5	6,5	4	2,4
M5	C	13	10	7	6,9	2.5 - 4.0	1,5	7,5	7	5
	L	15	10	7	6,9	4.0 - 6.0	1,5	7,5	7	5
M6	C	15	12	9	8,9	2.5 - 4.0	1,5	9	15	8
	L	17	12	9	8,9	4.0 - 6.0	1,5	9	15	8
M8	C	16,5	14	11	10,9	2.5 - 4.0	1,5	10	26	20
	L	19	14	11	10,9	4.0 - 6.0	1,5	10	26	20
M10	C	18	15	12	11,9	2.5 - 4.0	1,5	11,5	45	25
	L	20,5	16	12	11,9	4.0 - 6.0	1,5	11,5	45	25



.(*) Sizes L and r allow wide tolerances for the reference values are e and D.