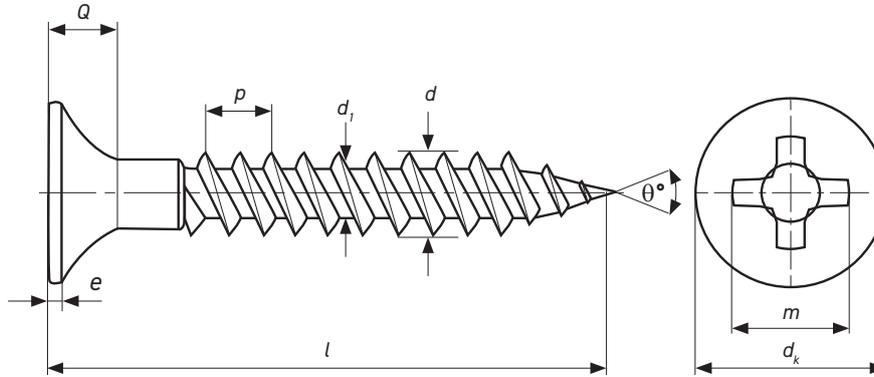


COUNTERSUNK HEAD DRILLING SCREWS

ISO UNI DIN



MATERIAL

STEEL HARDENED

MECHANICAL PROPERTIES

ACCORDING TO ISO 2702

CLASS

C15

TOLLERANCES

ACCORDING TO ISO 4759-1 CAT A

AVAILABLE TREATMENT

Black Phosphatized
Other coatings on request

<i>D nom.</i>	3,5	3,9
<i>D toll.</i>	3,35-3,60	3,70-4,00
<i>dk</i>	7,8 - 8,2	8,0 - 8,5
<i>d1</i>	2,2 - 2,5	2,6 - 2,9
<i>Q</i>	2,6 - 3,1	2,6 - 3,1
<i>e</i>	0,5 - 0,9	0,5 - 0,9
<i>p*</i>	2,8 - 3,2	3,0 - 3,4
<i>M</i>	4,5 - 5,1	4,5 - 5,1
<i>theta</i>	20°-30°	20°-30°

*Double thread

	<i>l mm</i>	 Kg
l = LENGTH	19	0,94
	25	1,15
	30	1,37
	35	1,58
	40	1,79
	45	2,00
	50	2,23
	55	2,45
	60	2,68

 **Weight for 1000 pcs**

The weights indicated are approximate. **Other sizes available on request.**

